WEDNESDAY, MAY 15, 2002

7:00 a.m. **Registration/Continental Breakfast** - Grand Ballroom Foyer

Grand Ballroom

7:50 a.m. Welcoming Remarks and Introduction of Keynote Speaker

Thomas A. Sarkus, Conference Chair

Division Director, Coal Power Products Division

U.S. Department of Energy, National Energy Technology Laboratory

8:00 a.m. Keynote Address: "AFTER THE BOOM: LIFE IN A POST 9/11 WORLD"

Brian Schimmoller, Managing Editor, Power Engineering Magazine

Emissions Regulations

Moderator: William Cummings, Fuel Tech

8:30 a.m. EPA UPDATE ON NOx REGULATION

Mary Jo Krolewski and Kevin Culligan, U.S. Environmental Protection Agency

9:00 a.m. STATUS OF MULTI-EMISSIONS REQUIREMENTS FOR THE POWER INDUSTRY

Robert LaCount, PG&E National Energy Group

9:30 a.m. **Break** - Grand Ballroom Foyer

Economics of NOx Emissions Reduction

10:00 a.m. TAX SAVINGS STRATEGIES FOR SCR/SNCR PROJECT PLANNING

Kathryn L. Tronsberg and Joseph D. Zenk, Deloitte & Touche, LLP

Emissions Trading

10:30 a.m. NOX EMISSIONS TRADING IN THE NORTHEAST: TRENDS AND OUTLOOK

Alex Farrell, Carnegie Mellon University

11:00 a.m. NOx EMISSIONS TRADING MARKETS - UNDERSTANDING HOW TO USE THEM IN YOUR

STRATEGIC PLANNING

James E. Staudt, Andover Technology Partners

11:30 a.m. DYNAMICS OF TRADING IN THE NOx ALLOWANCE MARKET

Matt Williamson, Natsource LLC

12:00 noon Lunch (on your own)

1:00 p.m. **Poster Session -** Grand Ballroom Foyer

Risk Issues in Commercial Application of NOx Reduction Technologies

Moderator: Alex Farrell, Carnegie Mellon University

1:30 p.m. RISK MITIGATION AND SCR/SNCR: COMPATIBLE OR MUTUALLY EXCLUSIVE?

Robert Sansone, XL Winterthur International

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Non-Coal Applications of NOx Reduction Technologies

2:00 p.m. EMx CATALYTIC ABSORPTION SYSTEM

Greg Wagner and Steve DeCicco, EmeraChem LLC

2:30 p.m. SCR CATALYST FOR SIMULTANEOUS CONTROL OF NOX, CO, AND NON-METHANE

HYDROCARBON EMISSIONS FROM GAS-FIRED POWER PLANTS William B. Feaver, Harvey S. Rosenberg, and <u>Joseph A. Rossin</u>

Guild Associates, Inc.

3:00 p.m. Break - Grand Ballroom Foyer

3:30 p.m. NEXT GENERATION ULTRA-LOW NOx BURNERS FOR REFINERY AND PETROCHEMICAL

PROCESS HEATERS

R.T. Waibel, R.R. Hayes, R. Poe, and M. Zimola, John Zink Company, LLC

4:00 p.m. NOx EMISSIONS SOLUTIONS FOR GAS TURBINES

Kevin A. Carpenter, Siemens Westinghouse Power Corporation

4:30 p.m HIGH TEMPERATURE SCR SYSTEMS ON FRAME SIZE COMBUSTION TURBINES

Jef Potters, Hamon Research-Cottrell

5:00 p.m. Adjourn

THURSDAY, MAY 16, 2002

Track 1 - Salon 1,2 and 3

7:00 a.m. Registration/Continental Breakfast

Commercial Applications of Selective Catalytic Reduction (SCR)

Moderator: Anupam Sanyal, International Environmental & Energy Consultants
7:30 a.m. EFFECTS OF FUEL CHARACTERISTICS ON SCR INSTALLATIONS

W. Scott Hinton, Foster Wheeler Energy Corporation

8:00 a.m. SOMERSET SCR EXPERIENCE AFTER THREE OPERATING OZONE SEASONS

Donald P. Tonn, Babcock & Wilcox Company, and Kevin R. Robison, AES Somerset

8:30 a.m. SCR INLET MALDISTRIBUTIONS - THEIR EFFECTS & STRATEGIES FOR THEIR CONTROL

Kevin J. Rogers, Babcock & Wilcox Company

9:00 a.m. HIGH EFFICIENCY AMMONIA INJECTION GRID (AIG) FOR SCR SYSTEMS

Richard Budin and Klaus Weigl, Integral Umwelt- und Anlagentechnik GmbH

9:30 a.m. **Break** - Grand Ballroom Foyer

10:00 a.m. INCREASED SO. AND AMMONIA SLIP FROM SCR: BALANCING AIR HEATER DEPOSITS,

AMMONIA IN EFFLUENT DISCHARGE, AND SO, PLUME

Thomas L. Wright and Michael R. DeLallo, Parsons Energy & Chemicals Group, Inc.

Commercial Applications of Selective Catalytic Reduction (SCR) (Continued)

10:30 a.m. CURRENT WORK ON THE IMPACTS AND CONTROL OF SO, EMISSIONS FROM SELECTIVE

CATALYTIC REDUCTION SYSTEMS

Clayton A. Erickson and Rajaram Jambhekar, Babcock Borsig Power, Inc.

11:00 a.m. THE IMPACT OF ARSENIC ON COAL FIRED POWER PLANTS EQUIPPED WITH SCR -

EXPERIENCE AT OUC STANTON

<u>James E. Staudt</u>, *Andover Technology Partners* Tony Engelmeyer, *Orlando Utilities Commission* William H. Weston, *Alabama Power Company*

Ralf Sigling, Siemens Westinghouse Power Corporation

11:30 a.m. SCR CATALYST PERFORMANCE ON U.S. COAL FIRED BOILERS

Julie Crowe, Hitachi Zosen Engineering U.S.A. Ltd.

Masayoshi Ichiki, Hitachi Zosen Corporation

12:00 noon Lunch (on your own)

1:00 p.m. Poster Session - Grand Ballroom Foyer

Moderator: Scott Hinton, Foster Wheeler Energy Corporation

1:30 p.m. LESSONS LEARNED FROM SCR EXPERIENCE OF JAPAN, EUROPE, AND U.S.A. -- ARE THESE

ENOUGH?

Anupam Sanyal, International Environmental & Energy Consultants, Inc.

William Ellison, Ellison Consultants

2:00 p.m. EFFECTS OF MERCURY ON SCR CATALYSTS

<u>Michael J.T. Hocquel</u>, Sven Unterberger, and Klaus R.G. Hein *Institute of Process Engineering and Power Plant Technology*

2:30 p.m. FACTORS AFFECTING SELECTION OF A CATALYST MANAGEMENT STRATEGY: AN

INDEPENDENT PERSPECTIVE Ed Cichanowicz, J.E. Cichanowicz, Inc

L.J. Muzio, Fossil Energy Research Corporation

3:00 p.m. **Break** - Grand Ballroom Foyer

3:30 p.m. O&M COST REDUCTION OF A COAL-FIRED U.S. MERCHANT PLANT THROUGH AN OPTIMIZED

SCR MANAGEMENT STRATEGY INVOLVING CATALYST REGENERATION

Douglas Bullock, PG&E National Energy Group

Hans-Ulrich Hartenstein, SCR-Tech LLC

4:00 p.m. SCR CATALYST MANAGEMENT: LESSONS LEARNED

<u>Fiorenzo Bregani</u> and Gian Pietro Toledo, *CESI Spa* Davide D'Angelo and Ugo Giancola, *Enel Produzione Spa*

4:30 p.m. NEW DEVELOPMENT OF DE-NOx SCR CATALYST USING SPENT PETROLEUM CATALYST

Sangho Lee, Youngshol Kim, Junseong Ahn, and Jonghyun Kim

Taedok Institute of Technology, SK Corporation

5:00 p.m. **Adjourn**

Track 2 - Salon 4,5,6

7:00 a.m. Registration/Continental Breakfast - Grand Ballroom Foyer

Commercial Applications of Selective Non-Catalytic Reduction (SNCR)

Moderator: John Boyle, Fuel Tech

7:30 a.m. ECONOMIC OPTIMIZATION OF SNCR AT THE SCRUBGRASS POWER PLANT

Philip A. Jones, PG&E National Energy Group

8:00 a.m. DEMONSTRATION OF SNCR TRIM ON A 185 MW TANGENTIAL DESIGN COAL-FIRED UTILITY

BOILER

Richard Himes, EPRI Greg Quartucy, FERCo Marc Cremer, REI

William Sun, Fuel Tech, Inc.

8:30 a.m. COST-EFFECTIVE CONTROL OF NOx WITH INTEGRATED ULTRA LOW-NOx BURNERS AND

SNCR

Hamid Farzan and Jennifer Sivy, McDermott Technology, Inc.

John M. Boyle, Fuel Tech, Inc.

Albert D. LaRue and Paul S. Nolan, Babcock & Wilcox Company

9:00 a.m. DEMONSTRATION OF RICH REAGENT INJECTION IN AMEREN'S SIOUX UNIT 1

Marc A. Cremer and Bradley R. Adams, Reaction Engineering International

David E. Boll, *AmerenUE* David O'Connor, *EPRI*

Robert D. Slaff, Oceanside Engineering and Manufacturing

9:30 a.m. **Break** - Grand Ballroom Fover

10:00 a.m. SNCR SYSTEM - DESIGN, INSTALLATION, AND OPERATING EXPERIENCE

David L. Wojichowski, De-NOx Technologies LLC

Reagent Considerations

10:30 a.m. SNCR REAGENT SUPPLY ALTERNATIVES AND COST MINIMIZATION

<u>David L. Wojichowski</u>, *De-NOx Technologies LLC* James T. Egan, *Colonial Chemical Company*

11:00 a.m. STANDARDIZED DESIGNS FOR THIRD GENERATION AMMONIA-ON-DEMAND™ SYSTEMS AT

AEP'S AMOS AND MOUNTAINEER PLANTS

Hamilton G. Walker, Jr., Environmental Elements Corporation

11:30 a.m. LABORATORY RESULTS ON AMMONIA REMOVAL FROM FLY ASH USING AN ACOUSTICALLY

ENHANCED FLUIDIZED BED

Edward K. Levy and Kenneth B. Lawton, Lehigh University

12:00 noon Lunch (on your own)

1:00 p.m. Poster Session - Grand Ballroom Foyer

Alternative NOx Control Technologies

Moderator: Edward Levy, Lehigh University

1:30 p.m. SELECTIVE AUTOCATALYTIC NOx REDUCTION (SACR)

G. Hesselmann and D. Hough, Mitsui Babcock

2:00 p.m. ADVANCED COMBUSTION TECHNOLOGIES AS AN ALTERNATIVE TO FLUE GAS CLEANUP

SYSTEMS FOR HIGH LEVELS OF NOx REDUCTION

Timothy Webster and Lev Tsirulnikov, John Zink Company LLC

2:30 p.m. DEVELOPMENT OF AN ULTRA-LOW NOX INTEGRATED SYSTEM FOR PULVERIZED COAL FIRED

POWER PLANTS

Galen H. Richards, John L. Marion, Charles Q. Maney, Robert D. Lewis, and Doug Hart,

ALSTOM Power, Inc.

3:00 p.m. **Break** - Grand Ballroom Foyer

3:30 p.m. INTEGRATION OF COAL GASIFICATION AND REBURNING

Vitali V. Lissianski, <u>Vladimir M. Zamansky</u>, and Peter M. Maly, General Electric Energy and Environmental Research Corp.

4:00 p.m. DEVELOPMENT AND TESTING OF A NOVEL COAL PREHEATING TECHNOLOGY FOR NOX

REDUCTION FROM PULVERIZED COAL-FIRED BOILERS

Sergei Nester, Stan Wohadlo, Joseph Rabovitser, and Bruce Bryan,

Gas Technology Institute

Dmitri Boulanov, Anatoly G. Tumanovsky, Eugene N. Tolchinsky, and Edward H. Verbovetsky,

All-Russian Thermal Engineering Institute

Robert Lisauskas, Roderick Beittel, and Terrence Ake, Babcock Borsig Power, Inc.

Presenter: John Pratapas, Gas Technology Institute

4:30 p.m. OXYGEN ENHANCED COMBUSTION FOR NOx CONTROL

Lawrence E. Bool III and Hisashi Kobayashi, Praxair, Inc.

5:00 p.m. Adjourn

Poster Presentations

USE OF ROFA AND ROTAMIX SYSTEMS TO REDUCE NOx IN COAL BURNING POWER PLANTS John Ralston and Edwin Haddad, *Mobotec USA*

ADVANCED CONTROL AND OPTIMIZATION SOLUTION FOR DYNAMIC CONTROL OF SCR SYSTEMS Neel J. Parikh and Jim Donegan, *Pegasus Technologies, Inc.*

PIN PILESSM: FOUNDATIONS FOR SCR RETROFITS Martin G. Taube, *Nicholson Construction Company*

HIGH ACTIVITY MAGNESIA USE FOR SCR RELATED SO, PROBLEMS

<u>Paul A. Schmidtchen</u>, Michael J. Hatem, David E. Lombardi, Dave Smith, and Mark Wajer Martin Marietta Magnesia Specialties LLC

FLUE GAS SO₃ DETERMINATION - IMPORTANCE OF ACCURATE MEASUREMENTS IN LIGHT OF RECENT SCR MARKET GROWTH

Jack Bionda, Clean Air Engineering

Poster Presentations (Continued)

SECONDARY PLUME ABATEMENT

Ron Hawks and Robert G. McCullough, Environmental Quality Management, Inc.

SCR CATALYST BLINDING FOR SUBBITUMINOUS AND LIGNITIC COALS: FIELD RESULTS <u>Jason D. Laumb</u> and Steven A. Benson, *Energy & Environmental Research Center*

CALIBRATION GASES FOR SCR AND SNCR PROCESS AND ENVIRONMENTAL INSTRUMENTATION Stephen B. Mandel and Mark Incollingo, Spectra Gases, Inc.

SCR DEACTIVATION MECHANISMS RELATED TO ALKALI AND ALKALINE EARTH ELEMENTS

C. Senior, K. Davis, and M. Bockelie, Reaction Engineering International

L. Baxter and C. Bartholomew, Brigham Young University

K. Whitty and E. Eddings, University of Utah

The Impact of Arsenic on Coal Fired Power Plants Equipped with SCR - Experience at OUC Station <u>James E. Staudt</u>, <u>Andover Technology Partners</u>
Tony Engelmeyer, <u>Orlando Utilities Commission</u>
William H. Weston, <u>Alabama Power Company</u>
Ralf Sigling, <u>Siemens Westinghouse Power Corporation</u>

NOx Emissions Trading Markets - Understanding How to Use Them in Your Strategic Planning James E. Staudt, *Andover Technology Partners*

A Collaborative Project for the Improvement of Combustion Efficiency in Utility Boilers Peter Stephenson, *Innogy, PLC*

U₂A[™] - Urea to Ammonia Technology <u>Mario Gialanella</u>, *Hamon Research-Cottrell* H. James Peters, *Hamon Research-Cottrell/Wahlco*

High Efficiency Ammonia Injection Grid (AIG) for SCR Systems
Richard Budin and Klaus Weigl, INTEGRAL Umwelt- und Anlagentechnik GmbH
Presenter: Ansgar Aspalter, INTEGRAL Umwelt- und Anlagentechnik GmbH

Development of Continous NO_{χ} Monitoring Technology for Spatially Resolved, Real-Time SCR Control Joel Brand and <u>Aron Gaus</u>, *Brand-Gaus*, *LLC*

PROJECT CONDOR: INVESTIGATION OF LOW NOx CONTROL TECHNOLOGY OPTIONS Mildred Perry, Gilbert McGurl, Gerst Gibbon, Thomas J. Feeley III, and Dennis Smith U.S. Department of Energy, National Energy Technology Laboratory

NETL'S NOx CONTROL PROGRAM

<u>Bruce W. Lani</u> and Thomas J. Feeley III

U.S. Department of Energy, National Energy Technology Laboratory